



FINILUX 737 (trasparente)

1) Koda \ Code: 737.991.001	2) opis \ Description: 2K PUR brezbarvni končni lak visokega sijaja, tudi za poliranje 2k PUR high gloss clear top finishing's, also buffable kind
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3) Glavne lastnosti izdelka \ Main caracteristics of the product:	
<ul style="list-style-type: none"> Dobro polni \ Good built Dobra transparentnost \ Good transparency Dobra elastičnost filma \ Good film flexibility 	<ul style="list-style-type: none"> Dober občutek na dotik \ Good touch feel Odlično razlivanje \ Excellent floating Poliranje \ Buffable

4) Področje uporabe \ Range of use:
Primeren za visoko kakovostne lesene izdelke, ravne in vertikalne, sestavljene in nesestavljene izdelke. Primeren za poliranje. It's a multipurpose 2k high gloss finishing product, suitable for high quality wooden article, flat & vertical, unassembled or already assembled. Buffable.

5) Nanos \ Way of use:			
Običajno brizganje Conventional spray	Brizgalna pištola z lončkom gravity cup gun	airmix	airless

6) Karakteristike \ Physycal-chemical caracteristics (20 °C):	
Izgledance	: srednje viskozna tekočina \ Medium Vx. liquid
Barva \ Color	: tendenca v rumeno \ clear, with tendency to yellow
Vsbnost suhih snovi \ Solid content (peso \ weight, +2%)	: 55
HOS \ VOC (peso \ weight, +2%)	: 45
Specifična teža \ Specific gravity (Kg./dm ³ , +1%)	: 0,990
Viskoznost v embalaži \ Viscosity in can (Ford 4, sec., +10)	: 95
Viskoznost pri nanosu. \ Vx at the use (DIN 4, sec., +3)	: 18
Cross cut test (UNI EN ISO 2409)	: 0 – debelina filma 150 mikromov(max value= 0)
Odpornost na hladne tekočine \ Surface cold liquid resist. (UNI EN 12720)	: 5 (max value= 5)
Odpornost na paro \ Hot vapours surface res. (UNI EN 12721)	: Grade 5, class A (max value= 5, max class= A)
Temperaturna šok odpornost \ Thermal shock resist. (UNI 9429)	: 5 (max value= 5)

7) Komponenta B in razmerje \ Curing agent and ratio:	% teža \ weight	% volumen
B-737	70-100	70-100
Vsebnost suhih snovi komp. B / solid content part: 40 (+ 2%)		

8) Lastnosti nanosa \ Application caracteristics (20 °C):	
Poraba \ Yeald (gr./m ²)	: 180-200
Št. nanosov \ Suggested layers	: 2 ("mokro na mokro" \ "wet on wet")
Končni sijaj \ Final sheen	: visok sijaj \ high gloss

9) Sušenje \ Drying (20 °C, R.U. 45-65.%):			
odprti čas:	: 5 ur \ hours	Zlaganje \ Stackability	: 48-72 ur \ hours
Prašno suho \ Dust free	: 45-60 min.	Pakiranje \ Packable	: 48-72 ur \ hours
Suho na dotik \ Touch free	: 3-4 ure \ hours	Poliranje \ Buffable	: > 72 ur \ hours
Sušenje \ Drying	: 24 ur \ hours		



10) Sušenje v tunelu \ Drying in tunnel (U.R. 45-65.%):	Temperat.	Tempo \ Time
Flash off	30 °C	15 min.
Laminar zrak \ Laminar air		
hlajenje \ Cooling		

11) Priprava mešanice \ Mixture preparation steps:	% teža \ weight	% volumen
FINIPUR 737 trasp.	= 100	= 100,0
B-737	= 70-100	= 70-100,0
MAX THINNER FI	= 30-40	= 30-40,0
----- dobro premešajte \ Mix well -----		

12) Alternativni trdilci, pospeševalci, razrečila \ Alternative curing agents, accelerators, & thinners:
B-737 RI: upočasnjeno rumenenje \ reduced yellowing
B-737 PLUS: nerumeneč, visoko polnilen in sijajen \ non yellowing, high built and glossyness

13) Priprava podlage \ Substrate preparation:
Ta material je lahko nanešen čez PUR, PE ali UV temelj, predhodno obrušen s papirjem 320/600. Univerzalen končni brezbarvni visok sijaj, primeren tudi čez belo barvo in je nerumeneč. <i>This product can be applied over polyurethane, polyester or UV sealer previously sanded with 320/600 abrasive paper (according to the final look): It's unfit as clear finishing's on top of white enamels as it isn't non yellowing.</i>

14) Nasveti \ Tips & tricks :
V primeru visokih temperatur dodajte 10% ADDITIVO RITARDANTE AC. <i>In case of hot environmental temperatures, add to the mixture the 10% of ADDITIVO RITARDANTE AC</i>

15) Embalaža \ Packaging:
FINILUX 737 trasp. : L.25 - L.5
B-737 : L.12,5 - L.5
B-737 R.I. : L.12,5 - L.5
B-737 PLUS : L.12,5 - L.5

16) Modalità stoccaggio \ Storing:
Ta proizvod s pripadajočimi trdilci in razredčili, če so skladiščeni v hladnem okolju v originalno zaprti embalaži nimajo roka uporabe. Po odprtju pločevink, tesno zaprite embalažo! PRED UPORABO DOBRO PREMEŠAJTE! <i>This product and its curing agent do not have any expiring date if stored in a cool environment in their original and sealed containers. After the use, close the containers.</i>

Le informazioni contenute in questa scheda si basano sulle nostre migliori attuali conoscenze. Non devono perciò intendersi come garanzia di proprietà specifiche o assunzione di responsabilità. Per ogni eventuale argomento non trattato in questa scheda tecnica si consiglia di consultare il nostro laboratorio. Tutti i cicli e prodotti proposti si intendono applicati su supporti dimensionalmente stabili, con legni in condizione di preparazione ottimale (stagionatura, umidità, ecc.). La presente scheda sostituisce tutte le eventuali precedenti.

The information reported in these sheets are based on our best knowledge's. They cannot be considered as warranty or undertaking of responsibilities. For any argument not treated in this technical data sheet, call our technical support. All the mentioned painting cycles are intended for dimensional stable board, using timbers prepared in the optimal conditions (weathering, humidity, etc.). This sheet replaces all the previous ones.