

# Agropur Maschinenlack

2K-polyurethane top coat



## Product description

Description/Material	Very fast-drying, 2-component top coat.
Purpose	As a top coat mainly for machine coatings and structural steelwork.
Properties	Satin-gloss, good resistance against chalking and good color stability.
Colors	According to RAL - color chart.
Packaging / container sizes	<ul style="list-style-type: none"> <li>■ 27,5 kg (incl. component B).</li> <li>■ 5,5 kg (incl. component B).</li> </ul>
Storage	Storable in perfectly sealed original containers, dry and cool, for 18 months. Partial quantities of opened containers have to be used up fast.
Quality assurance	High quality products require strict control of raw materials and their processing. In-house chemists ensure this quality from receipt to exit of the goods. AvenariusAgro produces according to the TÜV-approved and certified quality management system ISO 9001-2015 and was awarded with the Responsible Care certificate.

## Technical data

Consumption	<ul style="list-style-type: none"> <li>■ Theoretical: 0,12 kg/m<sup>2</sup> for 60 µm DFT.</li> <li>■ Practical: approx. 0,18 kg/m<sup>2</sup> for 60 µm DFT.</li> </ul>
Recommended film thickness	60 µm dry film thickness, equal to 105 µm wet film thickness.
Mixing ratio	<ul style="list-style-type: none"> <li>■ 10 parts by weight comp. A 1 part by weight comp. B</li> <li>■ 8,5 parts by volume comp. A 1 part by volume comp. B</li> </ul>
Density	Approx. 1,2 kg/l (dependent on color).
Pot life	<ul style="list-style-type: none"> <li>■ At 10°C: approx. 5 hours.</li> <li>■ At 20°C: approx. 3 hours.</li> <li>■ At 30°C: approx. 2 hours.</li> </ul>
Solids content	<ul style="list-style-type: none"> <li>■ By weight: approx. 67 % (dependent on color).</li> <li>■ By volume: 58 % (DIN 53219).</li> </ul>
Flash point	<ul style="list-style-type: none"> <li>■ Component A: 25 °C.</li> <li>■ Component B: 38 °C.</li> <li>■ Mixed material: 27 °C.</li> </ul>
Drying	According to DIN 53150, for 60 µm dry film thickness, at 23 °C: <ul style="list-style-type: none"> <li>■ Degree of dryness 1: 45 minutes.</li> <li>■ Degree of dryness 4: 2 hours.</li> <li>■ Degree of dryness 6: 4 hours.</li> </ul>
Gloss level	Satin-gloss.
VOC	See safety data sheets.
Thinner	Verdünnung 65.

## Resistance

Chemical	Good resistance against water, occasionally fumes of acid and caustic solutions, oils, fats and short term exposure to fuels.
Mechanical	Largely insensitive to knocks and abrasion resistant. Aluminium pigmented color shades (RAL 9006 and RAL 9007) are not wipe-proof.
Weather	Resistant to weather, good resistance against chalking and good color stability.
Temperature	Dry: up to 150°C.

## Processing

Surface preparation	<ul style="list-style-type: none"> <li>■ <b>Steel:</b> The surface has to be dry and free of fat, oil, dirt and dust. Sandblasting Sa 2½ (EN ISO 8501-1).</li> <li>■ <b>Galvanized steel:</b> The surface has to be dry and free of fat, oil, dirt and dust. Remove white rust (grinding or sweep-blasting), for outdoor areas sweep-blasting is necessary.</li> <li>■ <b>Aluminium:</b> The surface has to be dry and free of fat, oil, dirt and dust. Grinding or sweep-blasting, for outdoor areas sweep-blasting is necessary.</li> </ul>
Coating proposal	<ul style="list-style-type: none"> <li>■ <b>Steel:</b> <ul style="list-style-type: none"> <li>a) 1 x Agropox Primer, Agropox UHS Primer or Agropox Filler 60, 1-2 x Agropur Maschinenlack.</li> <li>b) 1 x Agropur Maschinenlack (120 µm DFT). Conforms corrosivity-category C2, term of protection: medium, acc. to ÖNORM EN ISO 12944-5. Only suitable for indoor use.</li> </ul> </li> <li>■ <b>Galvanized steel and Aluminium:</b> 1 x Agropox Filler 60, 1-2 x Agropur Maschinenlack.</li> </ul>
Material preparation	Stir up well component A. Then mix component A and B at specified mixing ratio. Mix only the quantity, which can be applied within the pot life.
Processing temperature	Do not work below +5°C and not above 80 % relative humidity, dew point distance at least 3°C.
Application	<ul style="list-style-type: none"> <li>■ Airless spray application.</li> <li>■ Air spray application.</li> </ul>
Waiting periods	<ul style="list-style-type: none"> <li>■ Between priming coats, and between priming and top coat: - if Agropox Filler 60 is used at least 1 hour, max. 3 days.</li> <li>■ Between top coats: at least 4 hours.</li> </ul> <p>Depending on temperature and drying-conditions. After longer waiting periods, the surface is recoatable after suitable surface preparation.</p>
Final drying period	<ul style="list-style-type: none"> <li>■ At 10°C: approx. 14 days.</li> <li>■ At 20°C: approx. 10 days.</li> <li>■ At 30°C: approx. 7 days.</li> </ul> <p>Take care of good ventilation of the coated surface.</p>
Coating over old coats	Old Epoxy- or Polyurethane-coatings: grinding or sweep-blasting, free of dust. When in doubt, coating a test area is recommended. If the surface gets partially overcoated, then make a color comparison in advance.
Cleaning tools	Verdünnung 65 (Thinner 65). If not in continuous use, clean tools within the pot life.

## Regulation governing chemicals

Disposal	Special waste incineration or problematic waste collection points. Do not dispose of together with household waste. Do not allow to enter drainage systems, the soil or water courses. Dispose soiled packaging in the same way as the product itself.
Safety Data Sheet	The safety Data Sheet may be accessed at <a href="http://www.avenariusagro.at">http://www.avenariusagro.at</a>

Technical Information: Agropur Maschinenlack, status: 10 / 2016

These technical data were compiled based on state of the art technology and our experience. Due to the many different substrates and conditions of the coated objects, we accept no liability for the technical information provided. The information therefore does not release the buyer / user from his responsibility to professionally test our materials for suitability for his envisaged application, under his pertinent conditions. The validity of this data sheet shall expire following the release of a revised / new PDF version.

### Technical advice

Addressing all substrates found in practice and the treatment required when applying this product is beyond the scope of this data sheet. Our technical advisers will gladly assist you with additional detailed information relevant to your specific project.

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