

SINT 740-G

1K Glossy Anticorrosive Single Stage

IZDELKI

Pigmentirane baze	DISOLAC	20
Vezivo	SINT 740-G	80
Razredčilo	Multivalente polivalente	0-40%

OPIS IN ZNAČILNOSTI

- Ester-epoxy barva.
- Direktno oprijem na kovine, posebej na železo/jeklo, galvanizirano pločevino in aluminij.
- Dobra kemična odpornost.
- Pomembno je, da se nanaša v namestitvah, ki so v skladu z direktivo 1999/13/EC.

KARAKTERISTIKE SINT 740-G

Izgled	sijajen	
Sijaj	>90% pri 60°, 85-90% pri 20°	
Specifična teža veziva	1,2 kg/l pri 20°C	
Vsebnost suhe snovi (vezivo)	56-60 % (teža)	42-46% (volumen)
Vsebnost suhe snovi pripravljena mešanica (brez redčenja)	59-64 % (teža)	46-51 % (volumen)
VOC pripravljena mešanica	> 500 g/l - 2004/42/EC - IIA(j)(500)	
Debelina suhega filma	45-55 mikronov (2 nanosa)	
Teoretična poraba 1 µm na l veziva	475-675 m ² /l	
Teoretična poraba 1 µm na l mešanice brez redčenja	450-500 m ² /l	


PODLAGE IN PRIPRAVA POVRŠINE




	ČIŠČENJE	BRUŠENJE	KONČNO ČIŠČENJE
Stare barve	DA93	P360/400	DA93
Pločevina	DA93	--	--
Galvanizirana pločevina	DA93	--	--
Aluminij	DA93	--	--

Za ostale tipe podlag se posvetujte s tehničnim osebjem dobavitelja.





NANAŠANJE

	Mešalno razmerje Disolac+/vezivo (po teži)	20/80	
	Mešalno razmerje trdilec (po volumnu)	Pigmentirano	Prozorni lak
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Electrostatic application (in volume)		---	

	Nanašanje	% razred. (Vol.)	Viskoznost - 20°C (Ford lonček 4)	Pritisk (BAR)	Product Pressure (BAR)	Šoba (mm)	Število nanos μm suho	Odzračevanje (min)
	Grav.napajanje	30-40%	20"-23"	2-3	---	1,3-1,5	2	10' 20°C
	ČOPIČ	0-5%	---	---	---	---	---	---
	Čas trajanja mešanice:	---						

If the application requires the use of an additive, it should be taken into account in the addition of solvent.

SUŠENJE

 TEMPERATURA	 DOTIKANJE	TEMELJITO SUH
20° C	4h	6h-7h
60° C	---	30'

The product reaches its maximum performance after 15 days of drying in the air (ambient temperature 18-22°C) or in a shorter time at a higher temperature.



DODATKI ZA POSEBNO UPORABO

SITUACIJA	ADITIV	OPIS	EFFECT
Craters	Additive Anticrater Disolac	Film protection from outdoor polluting agents	Anticrater; film protection
Weathering resistance /UV filters	Additive UV	Protection of the coating film against UV layers	Increases the durability of the coating film
Overspray sensitivity /Too fast drying of the film	Flow Additive	Improve the application, for example in the application of large surfaces or in dry conditions	Keeps the film opened for a longer time
Degreasing	DIS226 DA93	DIS226 for plastics and surfaces electrostatically chargeable. DA93 for greasy surfaces.	

For use and instructions of the additives consult the technical data sheet of each product.

OPOMBE

- Recommended to be used in ventilated spray booth at 20°C.

ČIŠČENJE OPREME

- Use a cleaning thinner before the pot life has expired.

VARNOST

- Follow instructions of product label.
- For more information check the Safety Data Sheet.
- Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

SKLADIŠČENJE

- Store the product in a ventilated place far from direct exposure to sunlight.
- Keep between +5°C and +30°C.

ROK TRAJANJA

- One year in unopened original packaging.



***For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product..***

