

Mixing Stick Overview



Mixing Ratios by Volume



PRIMERS / SEALERS / FILLERS

Main Product	Hardener	Thinner / Activator	Mixing Ratio	Mixing Stick
2K Etch Primer		Etch Primer Activator	3 : 2	B
2K Epoxy Primer	Hardener Epoxy Primer	Multi Thinner (any)	100 : 50 : 40	K
2K Sealer	MS Hardener (any)	Multi Thinner (any)	2 : 1 + 10 - 30%	D
2K Universal Plastic Primer	Hardener Univ. Plastic Primer	Multi Thinner (any)	5 : 1 : 2	G
2K Filler 540 (sanding)	MS Hardener Standard / Fast	Multi Thinner (any)	5 : 1 : 1	G
2K Filler 540 (non sanding)	MS Hardener (any)	Multi Thinner (any)	5 : 1 : 2	G
2K HS Primer Filler	MS Hardener (any)	Multi Thinner (any) Optional	5 : 1 + 5%	HS
1K Primer Filler		Multi Thinner (any)	3 : 2	B

Mixing Stick Overview



Mixing Ratios by Volume



TOPCOATS

Main Product	Hardener	Thinner / Activator	Mixing Ratio	Mixing Stick
Basecoat SB		Multi Thinner (any)	2 : 1	D
1K Basecoat		Multi Thinner (any)	2 : 1	D
2K Topcoat	MS Hardener (any)	Multi Thinner (any)	2 : 1 + 10%	D
2K MS Clear	MS Hardener (any)	Multi Thinner (any)	2 : 1 + 10%	D
2K HS Extra Clear	MS Hardener (any)	Multi Thinner (any)	2 : 1 + 10%	D