

Dynacoat Filler 5+1 – D2.02.04



Razmaščevalec

Ime izdelka:

Dynacoat Filler 5+1



P180-P280

Opis:

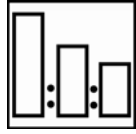
Dvokomponenten, visokokvaliteten in hitro sušeč filler. Odlikuje ga visoka polnilnost, zelo dobro brušenje in enostavno nanašanje.



P400-P600

Izdelek in dodatki:

Dynacoat Filler 5+1
Dynacoat Filler 5+1 trdilec
Dynacoat Razredčilo (možnost)



5:1:(1)

Primerne površine:

Obstoječi finiši vključno z termoplastičnimi akrilnimi finiši
Washprimerji
Poliesterski kiti
Gola pločevina
Pocinkana pločevina
Aluminij



5

Priprava površine:

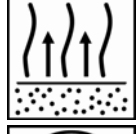
Obstoječi finiši: Razmastite in pobrusite s suhobrusnim P180-P280 ali vodobrusnim papirjem P400-P600
Poliesterski kiti: Brusite s suhobrusnim papirjem P180-P280
Gola pločevina: Razmastite in brusite s suhobrusnim papirjem P80-P180



(grav.)
1.6-2.0 mm
3-4 bar

Mešalno razmerje:

5 delov po volumnu Dynacoat Filler 5+1
1 del po volumnu trdilec za Dynacoat Filler 5+1
1 del po volumnu Dynacoat razredčilo (opcijsko)



5-10 min.

Rok trajanja mešanice:

2 uri pri 20°C



40 minut pri
60°C

Šoba in pritisk pištole:

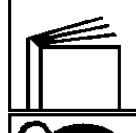
Lak. pištola:	Šoba:	Pritisk :
Grav. napajanje:	1.6 – 2.0 mm	3-4 bar
Ses.napajanje:	1.8 - 2.2 mm	3-4 bar



Vsi vrhnji
premaži

Postopek:

Nanesite 1-3 samostojne nanose in odzračujte 5 do 10 minut med nanosi. Če sušimo na silo, minimalno odzračujte 5 minut.



Debelina filma:

Do 100 µm po nanosu.



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TECHNICAL INFORMATION

Teoretična pokrivnost:	5.5 m ² / liter na nanos.		
	Pomni: Praktična pokrivnost temelji na številnih dejavnikih, kot so oblika objekta, grobost površine, metoda nanašanja in razmere pri nanašanju		
Čiščenje opreme:	Uporabite nitro razredčilo		
Čas sušenja:	Suh za brušenje	20°C	60°C
		3 ure.	40 min.
Priporočen brusni papir:	Suho brušenje: Začetno brušenje: P280 Končno brušenje: P360-P400 grit		
	Brušenje z vodobrusnim papirjem: Začetno brušenje: P600 Končno brušenje: P800-P1000		
Prekriva se z:	Vsemi Dynacoat vrhnjimi premazi		
Rok trajanja	Filler 5+1: 12 mesecev pri temperaturah med 5°C in 40°C Trdilec 5+1: 12 mesecev pri temperaturah med 5°C in 40°C		
VOC	Mejna vrednost EU za ta izdelek (kategorija izdelkov: IIB.c) v mešanici, ki je pripravljena za lakiranje je max. 540 g/liter VOC. Vsebnost VOC za ta izdelek v mešanici, ki je pripravljena za lakiranje je max. 475 g/liter.		

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